

**Garant**

**Indexable insert for turning CCGT 030101, for finish machining, Grade: HB7125-1**

**Order data**

Order number	260046 HB7125-1
GTIN	4062406058678
Item class	21I

**Technical description**

Chip breaker	VF
Main application	M
Grade	HB7125-1
Cutting speed $v_c$ main application	120 - 300 m/min
Corner radius	0.1 mm
Feed $f$	0.03 - 0.1 mm/rev.
Cutting conditions	slightly interrupted
Tool material	Carbide
Cutting depth $a_p$	0.05 - 0.2 mm
Finishing/roughing assignment	Finishing

ISO code indexable insert	CCGT 030101
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning